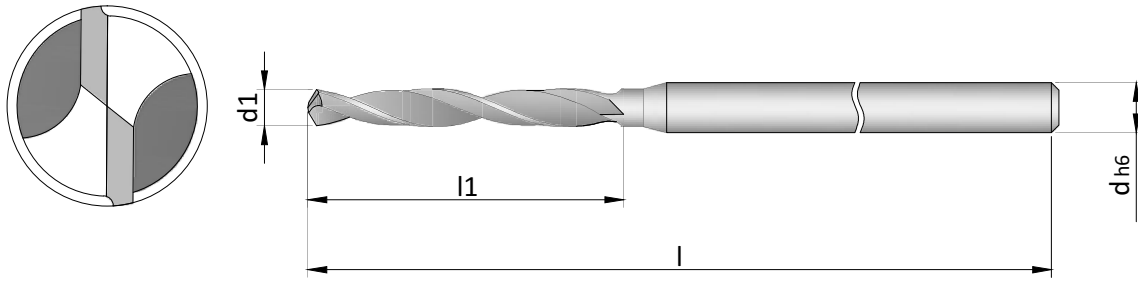


HSS MICRO DRILL DIN 1899 A



Alu	Alu > 9% Si	Steel < 1000 N/mm ²	Steel < 1000-1400 N/mm ²	Stainless Steel	Ni-Cr Alloy	GG	GGG	Copper	Brass	Titanium	Plastic
●	●	●	○	○	○	○	○	○	●	○	●

● Optimum ○ Good

d1 From	d1 To	l1	d	l
0.10	0.12	0.60	1.00	25
0.13	0.15	0.80	1.00	25
0.16	0.19	1.10	1.00	25
0.20	0.24	1.50	1.00	25
0.25	0.30	1.90	1.00	25
0.31	0.38	2.40	1.00	25
0.39	0.48	3.00	1.00	25
0.49	0.53	3.40	1.00	25
0.54	0.60	3.90	1.00	25
0.61	0.67	4.20	1.00	25
0.68	0.75	4.80	1.00	25
0.76	0.79	5.30	1.00	25
0.80	0.85	5.30	1.50	25
0.86	0.95	6.00	1.50	25
0.96	1.05	6.80	1.50	25
1.06	1.15	7.60	1.50	25
1.61	1.20	8.50	1.50	25
1.21	1.30	8.50	1.50	25
1.31	1.49	9.50	1.50	25

- HSS-PM
- Z=2
- RH
- LH
- 20°-25° HELIX
- 5 x D
- 118°
- < Ø.40
- ≥ Ø.40
- Type-HA
- Coating
- Lasermarking

- MADE AGAINST ORDER ONLY
- SPECIAL EXECUTIONS ALSO MANUFACTURED TO DRAWING
- DIAMETER TOLERANCE IS BEFORE COATING
- EDGE PREPARATION ON REQUEST
- COATING ON REQUEST
- LASER MARKING ON REQUEST
- SPECIAL DIAMETERS & LENGTHS ON REQUEST