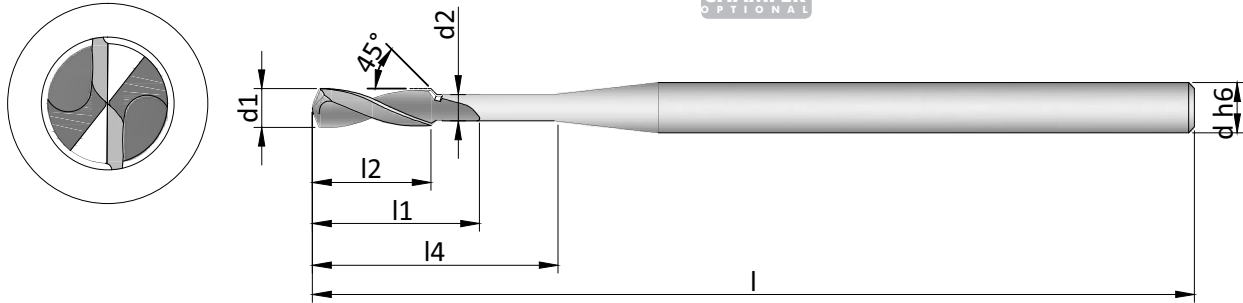


BACK CHAMFER DRILL

3 x d1
60°
CHAMFER
OPTIONAL



Alu	Alu > 9% Si	Steel < 1000 N/mm ²	Steel < 1000-1400 N/mm ²	Stainless Steel	Ni-Cr Alloy	GG	GGG	Copper	Brass	Titanium	Plastic
○	○	●	●	●	●	○	○	○	○	●	○

● Optimum ○ Good

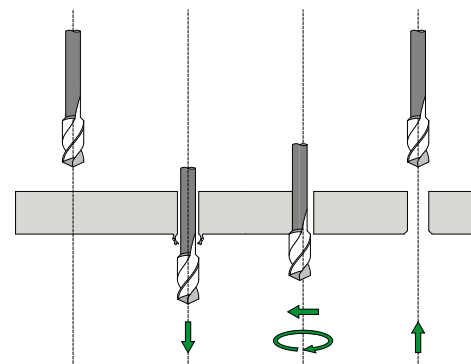
VHM
DM-21

Z=2

RH



order no.	d1 ^{+0.000} / _{-0.004}	l2	l1	d2	l4	l	d
BC.050.090	0.50	1.50	2.25	0.34	3.00	50	3.0
BC.060.090 *	0.60	1.80	2.70	0.40	3.60	50	3.0
BC.070.090 *	0.70	2.10	3.15	0.47	4.20	50	3.0
BC.080.090 *	0.80	2.40	3.60	0.54	4.80	50	3.0
BC.090.090 *	0.90	2.70	4.05	0.60	5.40	50	3.0
BC.100.090	1.00	3.00	4.50	0.67	6.00	50	3.0
BC.110.090 *	1.10	3.30	4.95	0.74	6.60	50	3.0
BC.120.090 *	1.20	3.60	5.40	0.80	7.20	50	3.0
BC.130.090 *	1.30	3.90	5.85	0.87	7.80	50	3.0
BC.140.090 *	1.40	4.20	6.30	0.94	8.40	50	3.0
BC.150.090	1.50	4.50	6.75	1.01	9.00	50	3.0
BC.160.090 *	1.60	4.80	7.20	1.07	9.60	60	4.0
BC.170.090 *	1.70	5.10	7.65	1.14	10.20	60	4.0
BC.180.090 *	1.80	5.40	8.10	1.21	10.80	60	4.0
BC.190.090 *	1.90	5.70	8.55	1.27	11.40	60	4.0
BC.200.090	2.00	6.00	9.00	1.34	12.00	60	4.0
BC.210.090 *	2.10	6.30	9.45	1.41	12.60	70	6.0
BC.220.090 *	2.20	6.60	9.90	1.47	13.20	70	6.0
BC.230.090 *	2.30	6.90	10.35	1.54	13.80	70	6.0
BC.240.090 *	2.40	7.20	10.80	1.61	14.40	70	6.0
BC.250.090	2.50	7.50	11.25	1.68	15.00	70	6.0
BC.260.090 *	2.60	7.80	11.70	1.74	15.60	70	6.0
BC.270.090 *	2.70	8.10	12.15	1.81	16.20	70	6.0
BC.280.090 *	2.80	8.40	12.60	1.88	16.80	70	6.0
BC.290.090 *	2.90	8.70	13.05	1.94	17.40	70	6.0
BC.300.090	3.00	9.00	13.50	2.01	18.00	70	6.0



- DIAMETER TOLERANCE IS BEFORE COATING
- EDGE PREPARATION ON REQUEST
- COATING ON REQUEST
- LASER MARKING ON REQUEST
- * NO STOCK- ON SHORT DELIVERY
- SPECIAL DIAMETERS & LENGTHS ON REQUEST