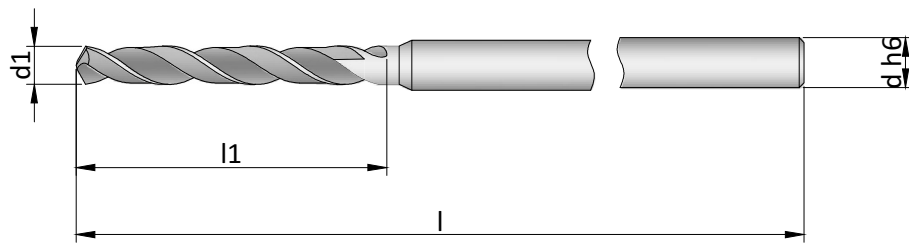
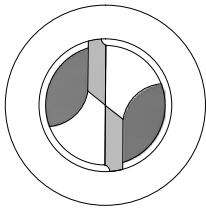


6 x d1



Alu	Alu > 9% Si	Steel < 1000 N/mm ²	Steel < 1000-1400 N/mm ²	Stainless Steel	Ni-Cr Alloy	GG	GGG	Copper	Brass	Titanium	Plastic
○	○	●	○	●	○	○	○	●	○	●	○

● Optimum ○ Good

VHM DM-21

Z=2

RH

35° HELIX

6 x d1

120°



Type-HA



order no	d1 ^{+0.000} / _{-0.004}	l1	l	d
639.050 *	0.50	4.0	30	1.0
639.055 *	0.55	4.5	30	1.0
639.060 *	0.60	4.5	30	1.0
639.065 *	0.65	5.0	30	1.0
639.070 *	0.70	5.6	30	1.0
639.075 *	0.75	5.6	30	1.0
639.080	0.80	6.3	30	1.5
639.085	0.85	6.3	30	1.5
639.090 *	0.90	7.1	30	1.5
639.095	0.95	7.1	30	1.5
639.100	1.00	9.0	30	1.5
639.105 *	1.05	9.0	30	1.5
639.110 *	1.10	9.0	30	1.5
639.115	1.15	9.0	30	1.5
639.120	1.20	10.0	30	1.5
639.125 *	1.25	10.0	30	1.5
639.130 *	1.30	10.0	30	1.5
639.135	1.35	11.2	30	1.5
639.140	1.40	11.2	30	1.5
639.145	1.45	11.2	30	1.5
639.150 *	1.50	12.0	38	2.0
639.155	1.55	12.0	38	2.0
639.160	1.60	12.0	38	2.0
639.165 *	1.65	12.0	38	2.0
639.170 *	1.70	12.0	38	2.0
639.175 *	1.75	12.0	38	2.0
639.180 *	1.80	12.0	38	2.0
639.185	1.85	12.0	38	2.0
639.190	1.90	12.0	38	2.0

- DIAMETER TOLERANCE IS BEFORE COATING
- EDGE PREPARATION ON REQUEST
- COATING ON REQUEST
- LASER MARKING ON REQUEST
- NO STOCK- ON SHORT DELIVERY
- SPECIAL DIAMETERS & LENGTHS ON REQUEST