



Alu	Alu > 9% Si	Steel < 1000 N/mm ²	Steel < 1000-1400 N/mm ²	Stainless Steel	Ni-Cr Alloy	GG	GGG	Copper	Brass	Titanium	Plastic
●	●	○		○		○	○	○	○	○	○

● Optimum ○ Good

order no	d1 ^{+0.001} / _{-0.002}	l2	l1	l4	l	d
636.050.08	0.50	4.0	4.8	5.1	38	3.0
636.055.08	0.55	4.4	5.2	5.6	38	3.0
636.060.08	0.60	4.8	5.7	6.1	38	3.0
636.065.08	0.65	5.2	6.2	6.6	38	3.0
636.070.08	0.70	5.6	6.7	7.1	38	3.0
636.075.08	0.75	6.0	7.1	7.7	38	3.0
636.080.08	0.80	6.4	7.6	8.2	38	3.0
636.085.08	0.85	6.8	8.1	8.7	38	3.0
636.090.08	0.90	7.2	8.6	9.2	38	3.0
636.095.08	0.95	7.6	9.0	9.7	38	3.0
636.100.08	1.00	8.0	9.5	10.2	38	3.0
636.105.08	1.05	8.4	10.0	10.7	38	3.0
636.110.08	1.10	8.8	10.5	11.2	38	3.0
636.115.08	1.15	9.2	10.9	11.7	38	3.0
636.120.08	1.20	9.6	11.4	12.3	38	3.0
636.125.08	1.25	10.0	11.9	12.8	38	3.0
636.130.08	1.30	10.4	12.4	13.3	38	3.0
636.135.08	1.35	10.8	12.8	13.8	38	3.0
636.140.08	1.40	11.2	13.3	14.3	38	3.0
636.145.08	1.45	11.6	13.8	14.8	38	3.0
636.150.08	1.50	12.0	14.3	15.3	38	3.0
636.155.08	1.55	12.4	14.7	15.8	45	3.0
636.160.08	1.60	12.8	15.2	16.3	45	3.0
636.165.08	1.65	13.2	15.7	16.9	45	3.0
636.170.08	1.70	13.6	16.2	17.4	45	3.0
636.175.08	1.75	14.0	16.6	17.9	45	3.0
636.180.08	1.80	14.4	17.1	18.4	45	3.0
636.185.08	1.85	14.8	17.6	18.9	45	3.0
636.190.08	1.90	15.2	18.1	19.4	45	3.0
636.195.08	1.95	15.6	18.5	19.9	45	3.0
636.200.08	2.00	16.0	19.0	20.4	45	3.0
636.205.08	2.05	16.4	19.5	20.9	45	3.0
636.210.08	2.10	16.8	20.0	21.4	45	3.0
636.215.08	2.15	17.2	20.4	22.0	45	3.0
636.220.08	2.20	17.6	20.9	22.5	45	3.0

order no	d1 ^{+0.001} / _{-0.002}	l2	l1	l4	l	d
636.225.08	2.25	18.0	21.4	23.0	45	3.0
636.230.08	2.30	18.4	21.9	23.5	45	3.0
636.235.08	2.35	18.8	22.3	24.0	45	3.0
636.240.08	2.40	19.2	22.8	24.5	45	3.0
636.245.08	2.45	19.6	23.3	25.0	45	3.0
636.250.08	2.50	20.0	23.8	25.5	53	3.0
636.255.08	2.55	20.4	24.2	26.0	53	3.0
636.260.08	2.60	20.8	24.7	26.6	53	3.0
636.265.08	2.65	21.2	25.2	27.1	53	3.0
636.270.08	2.70	21.6	25.7	27.6	53	3.0
636.275.08	2.75	22.0	26.1	28.1	53	3.0
636.280.08	2.80	22.4	26.6	28.6	53	3.0
636.285.08	2.85	22.8	27.1	29.1	53	3.0
636.290.08	2.90	23.2	27.6	29.6	53	3.0
636.295.08	2.95	23.6	28.0	30.1	53	3.0
636.300.08	3.00	24.0	28.5	30.6	53	3.0

- VHM DM-21
- Z=2
- RH
- 35°>>12° DEGRASSIVE HELIX
- 6 x d1
- 120°
- x
- Type-HA
- SHRINK FIT
- Water spray icon
- Flute profile icon

- DIAMETER TOLERANCE IS BEFORE COATING
- EDGE PREPARATION ON REQUEST
- COATING ON REQUEST
- LASER MARKING ON REQUEST
- SPECIAL DIAMETERS & LENGTHS ON REQUEST