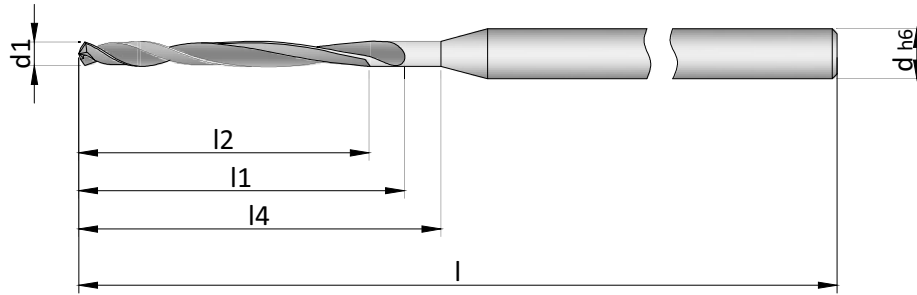
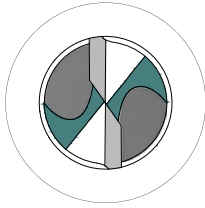


# 636 WINDRILL-MICRO

10 x d1 (QUICKCHIP FLUTE DESIGN)



Alu	Alu > 9% Si	Steel < 1000 N/mm <sup>2</sup>	Steel < 1000-1400 N/mm <sup>2</sup>	Stainless Steel	Ni-Cr Alloy	GG	GGG	Copper	Brass	Titanium	Plastic
●	●	○	○	○	○	○	○	○	○	○	○

● Optimum ○ Good

VHM DM-21

Z=2

RH



order no	d1 <sup>+0.001/-0.002</sup>	l2	l1	l4	l	d
636.050.12	0.50	6.0	6.8	7.3	38	3.0
636.055.12	0.55	6.6	7.4	8.0	38	3.0
636.060.12	0.60	7.2	8.1	8.7	38	3.0
636.065.12	0.65	7.8	8.8	9.4	38	3.0
636.070.12	0.70	8.4	9.5	10.2	38	3.0
636.075.12	0.75	9.0	10.1	10.9	38	3.0
636.080.12	0.80	9.6	10.8	11.6	38	3.0
636.085.12	0.85	10.2	11.5	12.3	38	3.0
636.090.12	0.90	10.8	12.2	13.1	38	3.0
636.095.12	0.95	11.4	12.8	13.8	38	3.0
636.100.12	1.00	12.0	13.5	14.5	45	3.0
636.105.12	1.05	12.6	14.2	15.2	45	3.0
636.110.12	1.10	13.2	14.9	16.0	45	3.0
636.115.12	1.15	13.8	15.5	16.7	45	3.0
636.120.12	1.20	14.4	16.2	17.4	45	3.0
636.125.12	1.25	15.0	16.9	18.1	45	3.0
636.130.12	1.30	15.6	17.6	18.9	45	3.0
636.135.12	1.35	16.2	18.2	19.6	45	3.0
636.140.12	1.40	16.8	18.9	20.3	45	3.0
636.145.12	1.45	17.4	19.6	21.0	45	3.0
636.150.12	1.50	18.0	20.3	21.8	53	3.0
636.155.12	1.55	18.6	20.9	22.5	53	3.0
636.160.12	1.60	19.2	21.6	23.2	53	3.0
636.165.12	1.65	19.8	22.3	23.9	53	3.0
636.170.12	1.70	20.4	23.0	24.7	53	3.0
636.175.12	1.75	21.0	23.6	25.4	53	3.0
636.180.12	1.80	21.6	24.3	26.1	53	3.0
636.185.12	1.85	22.2	25.0	26.8	53	3.0
636.190.12	1.90	22.8	25.7	27.6	53	3.0
636.195.12	1.95	23.4	26.3	28.3	53	3.0
636.200.12	2.00	24.0	27.0	29.0	64	3.0
636.205.12	2.05	24.6	27.7	29.8	64	3.0
636.210.12	2.10	25.2	28.4	30.5	64	3.0
636.215.12	2.15	25.8	29.0	31.2	64	3.0
636.220.12	2.20	26.4	29.7	31.9	64	3.0

order no	d1 <sup>+0.001/-0.002</sup>	l2	l1	l4	l	d
636.225.12	2.25	27.0	30.4	32.7	64	3.0
636.230.12	2.30	27.6	31.1	33.4	64	3.0
636.235.12	2.35	28.2	31.7	34.1	64	3.0
636.240.12	2.40	28.8	32.4	34.8	64	3.0
636.245.12	2.45	29.4	33.1	35.6	64	3.0
636.250.12	2.50	30.0	33.8	36.3	64	3.0
636.255.12	2.55	30.6	34.4	37.0	75	3.0
636.260.12	2.60	31.2	35.1	37.7	75	3.0
636.265.12	2.65	31.8	35.8	38.5	75	3.0
636.270.12	2.70	32.4	36.5	39.2	75	3.0
636.275.12	2.75	33.0	37.1	39.9	75	3.0
636.280.12	2.80	33.6	37.8	40.6	75	3.0
636.285.12	2.85	34.2	38.5	41.4	75	3.0
636.290.12	2.90	34.8	39.2	42.1	75	3.0
636.295.12	2.95	35.4	39.8	42.8	75	3.0
636.300.12	3.00	36.0	40.5	43.5	75	3.0

- DIAMETER TOLERANCE IS BEFORE COATING
- EDGE PREPARATION ON REQUEST
- COATING ON REQUEST
- LASER MARKING ON REQUEST
- SPECIAL DIAMETERS & LENGTHS ON REQUEST