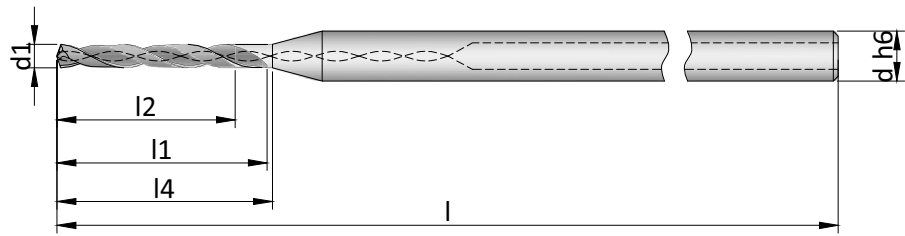
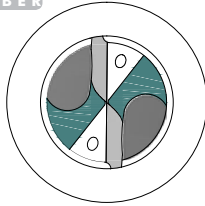


635 TURBOCOOL DRILL

5 x d1
 <math>\varnothing < 2.40</math>
**TURBO
 CHAMBER**



Alu	Alu > 9% Si	Steel < 1000 N/mm ²	Steel < 1000-1400 N/mm ²	Stainless Steel	Ni-Cr Alloy	GG	GGG	Copper	Brass	Titanium	Plastic
○	○	●	●	○	●	●	●	○	○	●	○

● Optimum ○ Good

order no	d1 ^{+0.001/-0.002}	l2	l1	l4	l	d
635.100.08	1.00	9.00	10.00	10.80	60	3.00
635.105.08 *	1.05	9.45	10.50	11.03	60	3.00
635.110.08 *	1.10	9.90	11.00	11.55	60	3.00
635.115.08 *	1.15	10.35	11.50	12.08	60	3.00
635.120.08	1.20	10.80	12.00	12.60	60	3.00
635.125.08 *	1.25	11.25	12.50	13.13	60	3.00
635.130.08	1.30	11.70	13.00	13.65	60	3.00
635.135.08 *	1.35	12.15	13.50	14.18	60	3.00
635.140.08	1.40	12.60	14.00	14.70	60	3.00
635.145.08 *	1.45	13.05	14.50	15.23	60	3.00
635.150.08	1.50	13.50	15.00	16.20	60	3.00
635.155.08	1.55	13.95	15.50	16.74	60	3.00
635.160.08	1.60	14.40	16.00	17.28	60	3.00
635.165.08	1.65	14.85	16.50	17.82	60	3.00
635.170.08	1.70	15.30	17.00	18.36	60	3.00
635.175.08	1.75	15.75	17.50	18.90	60	3.00
635.180.08	1.80	16.20	18.00	19.44	60	3.00
635.185.08	1.85	16.65	18.50	19.98	60	3.00
635.190.08	1.90	17.10	19.00	20.52	60	3.00
635.195.08	1.95	17.55	19.50	21.06	60	3.00
635.200.08	2.00	18.00	20.00	21.60	60	3.00
635.205.08	2.05	18.45	20.50	22.14	60	3.00
635.210.08	2.10	18.90	21.00	22.68	62	3.00
635.215.08	2.15	19.35	21.50	23.22	62	3.00
635.220.08	2.20	19.80	22.00	23.76	62	3.00
635.225.08	2.25	20.25	22.50	24.30	62	3.00
635.230.08	2.30	20.70	23.00	24.84	62	3.00
635.235.08	2.35	21.15	23.50	25.38	62	3.00
635.240.08	2.40	21.60	24.00	25.92	64	3.00
635.245.08	2.45	22.05	24.50	26.46	64	3.00
635.250.08	2.50	22.50	25.00	27.00	64	3.00
635.255.08	2.55	22.95	25.50	27.54	64	3.00
635.260.08	2.60	23.40	26.00	28.08	64	3.00
635.265.08	2.65	23.85	26.50	28.62	64	3.00
635.270.08	2.70	24.30	27.00	29.16	66	3.00
635.275.08	2.75	24.75	27.50	29.70	66	3.00

order no	d1 ^{+0.001/-0.002}	l2	l1	l4	l	d
635.280.08	2.80	25.20	28.00	29.40	66	3.00
635.285.08	2.85	25.65	28.50	29.93	66	3.00
635.290.08	2.90	26.10	29.00	30.45	66	3.00
635.295.08	2.95	26.55	29.50	30.98	66	3.00
635.300.08	3.00	27.00	30.00	31.50	66	3.00
635.305.08	3.05	27.45	30.50	32.03	70	4.00
635.310.08	3.10	27.90	31.00	32.55	70	4.00
635.315.08	3.15	28.35	31.50	33.08	70	4.00
635.320.08	3.20	28.80	32.00	33.60	70	4.00
635.325.08	3.25	29.25	32.50	34.13	70	4.00
635.330.08	3.30	29.70	33.00	34.65	70	4.00
635.335.08	3.35	30.15	33.50	35.18	70	4.00
635.340.08	3.40	30.60	34.00	35.70	70	4.00
635.345.08	3.45	31.05	34.50	36.23	70	4.00
635.350.08	3.50	31.50	35.00	36.75	70	4.00
635.355.08	3.55	31.95	35.50	37.28	70	4.00
635.360.08	3.60	32.40	36.00	37.80	70	4.00
635.365.08	3.65	32.85	36.50	38.33	76	4.00
635.370.08	3.70	33.30	37.00	38.85	76	4.00
635.375.08	3.75	33.75	37.50	39.38	76	4.00
635.380.08	3.80	34.20	38.00	39.90	76	4.00
635.385.08	3.85	34.65	38.50	40.43	76	4.00
635.390.08	3.90	35.10	39.00	40.95	76	4.00
635.395.08	3.95	35.55	39.50	41.48	76	4.00
635.400.08	4.00	36.00	40.00	42.00	76	4.00

$\varnothing 1.00$ & > $\varnothing 4.00$ ON REQUEST
 UPTO 30x d1 ON REQUEST
 INTERNAL COOLANT STEP DRILLS ON REQUEST

VHM
DM-44

Z=2

RH



5 x d1



Type-HA



SHRINK
FIT



HSC

- DIAMETER TOLERANCE IS BEFORE COATING
- EDGE PREPARATION INCLUDED
- COATING ON REQUEST
- LASER MARKING ON REQUEST
- SPECIAL DIAMETERS & LENGTHS ON REQUEST
- NO STOCK-ON SHORT DELIVERY