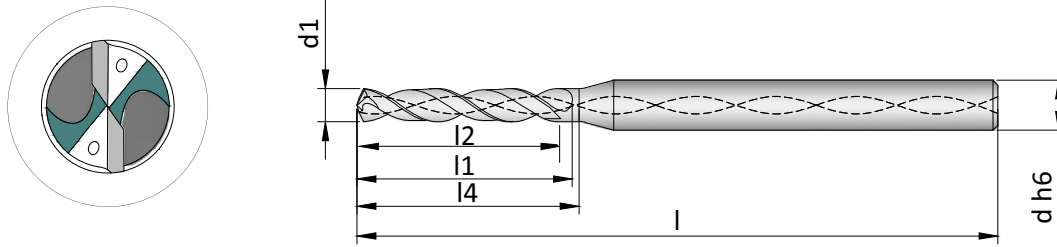


# 632X EAZYCOOL DRILL

3 x d1



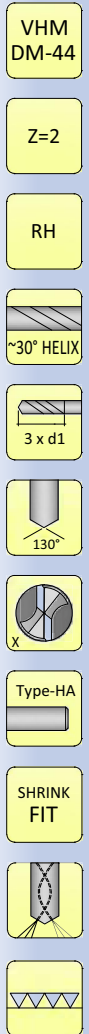
Alu	Alu > 9% Si	Steel < 1000 N/mm <sup>2</sup>	Steel < 1000-1400 N/mm <sup>2</sup>	Stainless Steel	Ni-Cr Alloy	GG	GGG	Copper	Brass	Titanium	Plastic
●	●	●	○	●	○	●	●	○	●	●	●

● Optimum ○ Good

order no	d1 <sup>+0.000/-0.003</sup>	l2	l1	l4	l	d
632X.100.03	1.00	3.00	4.00	4.20	32	3.0
632X.105.03 *	1.05	3.15	4.20	4.40	32	3.0
632X.110.03 *	1.10	3.30	4.40	4.60	32	3.0
632X.115.03 *	1.15	3.35	4.60	4.80	32	3.0
632X.120.03	1.20	3.60	4.80	5.00	38	3.0
632X.125.03 *	1.25	3.75	5.00	5.20	38	3.0
632X.130.03 *	1.30	3.90	5.20	5.40	38	3.0
632X.135.03 *	1.35	4.05	5.40	5.60	38	3.0
632X.140.03 *	1.40	4.20	5.60	5.80	38	3.0
632X.145.03 *	1.45	4.35	5.60	5.80	38	3.0
632X.150.03	1.50	4.50	6.00	6.20	38	3.0
632X.155.03 *	1.55	4.65	6.00	6.20	38	3.0
632X.160.03	1.60	4.80	6.40	6.60	38	3.0
632X.165.03 *	1.65	4.95	6.40	6.60	38	3.0
632X.170.03	1.70	5.10	6.80	7.00	38	3.0
632X.175.03 *	1.75	5.25	6.80	7.00	38	3.0
632X.180.03	1.80	5.40	7.20	7.40	38	3.0
632X.185.03 *	1.85	5.55	7.20	7.40	38	3.0
632X.190.03	1.90	5.70	7.60	7.80	38	3.0
632X.195.03 *	1.95	5.85	7.60	7.80	38	3.0
632X.200.03	2.00	6.00	8.00	8.20	38	3.0
632X.205.03 *	2.05	6.15	8.20	8.40	38	3.0
632X.210.03 *	2.10	6.30	8.40	8.60	40	3.0
632X.215.03 *	2.15	6.45	8.60	8.80	40	3.0
632X.220.03 *	2.20	6.60	8.80	9.00	40	3.0
632X.225.03 *	2.25	6.75	9.00	9.20	40	3.0
632X.230.03 *	2.30	6.90	9.20	9.40	40	3.0
632X.235.03 *	2.35	7.05	9.40	9.60	40	3.0
632X.240.03 *	2.40	7.20	9.60	9.80	40	3.0
632X.245.03 *	2.45	7.35	9.80	10.00	40	3.0
632X.250.03	2.50	7.50	10.00	10.20	40	3.0
632X.255.03 *	2.55	7.65	10.20	10.40	40	3.0
632X.260.03 *	2.60	7.80	10.40	10.60	40	3.0
632X.265.03 *	2.65	7.95	10.60	10.80	40	3.0
632X.270.03 *	2.70	8.10	10.80	11.00	40	3.0

order no	d1 <sup>+0.000/-0.003</sup>	l2	l1	l4	l	d
632X.275.03 *	2.75	8.25	11.00	11.20	40	3.0
632X.280.03 *	2.80	8.40	11.20	11.40	40	3.0
632X.285.03 *	2.85	8.55	11.40	11.60	40	3.0
632X.290.03 *	2.90	8.70	11.60	11.80	40	3.0
632X.295.03 *	2.95	8.85	11.80	12.00	40	3.0
632X.300.03	3.00	9.00	12.00	12.20	40	3.0
632X.305.03 *	3.05	9.15	12.20	12.40	45	4.0
632X.310.03 *	3.10	9.30	12.40	12.60	45	4.0
632X.315.03 *	3.15	9.45	12.60	12.80	45	4.0
632X.320.03 *	3.20	9.60	12.80	13.00	45	4.0
632X.325.03 *	3.25	9.75	13.00	13.20	45	4.0
632X.330.03 *	3.30	9.90	13.20	13.40	45	4.0
632X.335.03 *	3.35	10.05	13.40	13.60	45	4.0
632X.340.03 *	3.40	10.20	13.60	13.80	45	4.0
632X.345.03 *	3.45	10.35	13.80	14.00	45	4.0
632X.350.03	3.50	10.50	14.00	14.20	45	4.0
632X.355.03 *	3.55	10.65	14.20	14.40	45	4.0
632X.360.03 *	3.60	10.80	14.40	14.60	45	4.0
632X.365.03 *	3.65	10.95	14.60	14.80	45	4.0
632X.370.03 *	3.70	11.10	14.80	15.00	45	4.0
632X.375.03 *	3.75	11.25	15.00	15.20	45	4.0
632X.380.03 *	3.80	11.40	15.20	15.40	45	4.0
632X.385.03 *	3.85	11.55	15.40	15.60	45	4.0
632X.390.03 *	3.90	11.70	15.60	15.80	45	4.0
632X.395.03 *	3.95	11.85	15.80	16.00	45	4.0
632X.400.03	4.00	12.00	16.00	16.20	45	4.0

<Ø1.00 & >Ø4.00 ON REQUEST  
 UPTO 30xd1 ON REQUEST  
 INTERNAL COOLANT STEP DRILLS ON REQUEST



- DIAMETER TOLERANCE IS BEFORE COATING
- EDGE PREPARATION INCLUDED
- COATING ON REQUEST
- LASER MARKING ON REQUEST
- \* NO STOCK- ON SHORT DELIVERY
- SPECIAL DIAMETERS & LENGTHS ON REQUEST