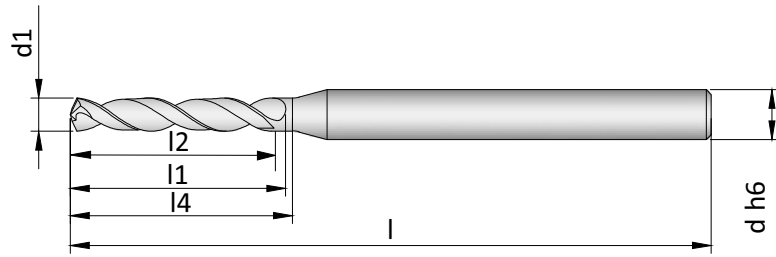
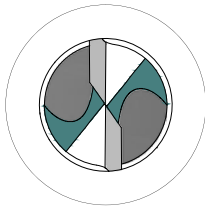


3 x d1



Alu	Alu > 9% Si	Steel < 1000 N/mm ²	Steel < 1000-1400 N/mm ²	Stainless Steel	Ni-Cr Alloy	GG	GGG	Copper	Brass	Titanium	Plastic
●	●	●	○	●	○	●	●	○	●	●	●

● Optimum ○ Good

VHM DM-21

Z=2

RH

35° HELIX

3 x d1

130°

X

Type-HA

SHRINK FIT



order no	d1 ^{+0.000} / _{-0.003}	l2	l1	l4	l	d
632K.030	0.30	0.90	1.20	1.40	38	3.0
632K.035	0.35	1.05	1.40	1.60	38	3.0
632K.040	0.40	1.20	1.60	1.80	38	3.0
632K.045	0.45	1.35	1.80	2.00	38	3.0
632K.050	0.50	1.50	2.00	2.20	38	3.0
632K.055	0.55	1.65	2.20	2.40	38	3.0
632K.060	0.60	1.80	2.40	2.60	38	3.0
632K.065	0.65	1.95	2.60	2.80	38	3.0
632K.070	0.70	2.10	2.80	3.00	38	3.0
632K.075	0.75	2.25	3.00	3.20	38	3.0
632K.080	0.80	2.40	3.20	3.40	38	3.0
632K.085	0.85	2.55	3.40	3.60	38	3.0
632K.090	0.90	2.70	3.60	3.80	38	3.0
632K.095	0.95	2.85	3.80	4.00	38	3.0
632K.100	1.00	3.00	4.00	4.20	38	3.0
632K.110	1.10	3.30	4.40	4.60	38	3.0
632K.120	1.20	3.60	4.80	5.00	38	3.0
632K.130	1.30	3.90	5.20	5.40	38	3.0
632K.140	1.40	4.20	5.60	5.80	38	3.0
632K.150	1.50	4.50	6.00	6.20	38	3.0
632K.160	1.60	4.80	6.40	6.60	38	3.0
632K.170	1.70	5.10	6.80	7.00	38	3.0
632K.180	1.80	5.40	7.20	7.40	38	3.0
632K.190	1.90	5.70	7.60	7.80	38	3.0
632K.200	2.00	6.00	8.00	8.20	38	3.0
632K.210	2.10	6.30	8.40	8.60	45	3.0
632K.220	2.20	6.60	8.80	9.00	45	3.0
632K.230	2.30	6.90	9.20	9.40	45	3.0
632K.240	2.40	7.20	9.60	9.80	45	3.0
632K.250	2.50	7.50	10.00	10.20	45	3.0
632K.260	2.60	7.80	10.40	10.60	45	3.0
632K.270	2.70	8.10	10.80	11.00	45	3.0
632K.280	2.80	8.40	11.20	11.40	45	3.0
632K.290	2.90	8.70	11.60	11.80	45	3.0
632K.300	3.00	9.00	12.00	12.20	45	3.0

- DIAMETER TOLERANCE IS BEFORE COATING
- EDGE PREPARATION ON REQUEST
- COATING ON REQUEST
- LASER MARKING ON REQUEST
- SPECIAL DIAMETERS & LENGTHS ON REQUEST