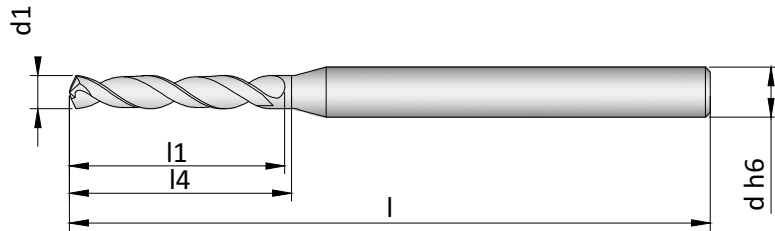
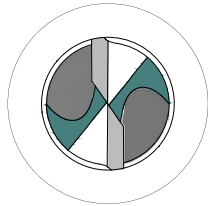


# 632 EAZYDRILL

5 x d1



Alu	Alu > 9% Si	Steel < 1000 N/mm <sup>2</sup>	Steel < 1000-1400 N/mm <sup>2</sup>	Stainless Steel	Ni-Cr Alloy	GG	GGG	Copper	Brass	Titanium	Plastic
●	●	●	○	●	○	●	●	○	●	●	●

● Optimum ○ Good

Order no	d1 <sup>+0.000/-0.005</sup>	l1	l4	l	d
632.030	0.30	1.5	1.7	38	3.0
632.031	0.31	1.5	1.7	38	3.0
632.032	0.32	1.5	1.7	38	3.0
632.033	0.33	1.5	1.7	38	3.0
632.034	0.34	1.5	1.7	38	3.0
632.035	0.35	1.5	1.7	38	3.0
632.036	0.36	1.5	1.7	38	3.0
632.037	0.37	1.5	1.7	38	3.0
632.038	0.38	1.5	1.7	38	3.0
632.039	0.39	1.5	1.7	38	3.0
632.040	0.40	2.0	2.2	38	3.0
632.041	0.41	2.0	2.2	38	3.0
632.042	0.42	2.0	2.2	38	3.0
632.043	0.43	2.0	2.2	38	3.0
632.044	0.44	2.0	2.2	38	3.0
632.045	0.45	3.5	3.9	38	3.0
632.046	0.46	3.5	3.9	38	3.0
632.047	0.47	3.5	3.9	38	3.0
632.048	0.48	3.5	3.9	38	3.0
632.049	0.49	4.0	4.4	38	3.0
632.050	0.50	4.0	4.4	38	3.0
632.051	0.51	4.0	4.4	38	3.0
632.052	0.52	4.0	4.4	38	3.0
632.053	0.53	4.0	4.4	38	3.0
632.054	0.54	4.5	5.0	38	3.0
632.055	0.55	4.5	5.0	38	3.0
632.056	0.56	4.5	5.0	38	3.0
632.057	0.57	4.5	5.0	38	3.0
632.058	0.58	4.5	5.0	38	3.0
632.059	0.59	4.5	5.0	38	3.0
632.060	0.60	4.5	5.0	38	3.0
632.061	0.61	5.0	5.5	38	3.0
632.062	0.62	5.0	5.5	38	3.0
632.063	0.63	5.0	5.5	38	3.0
632.064	0.64	5.0	5.5	38	3.0
632.065	0.65	5.0	5.5	38	3.0

order no	d1 <sup>+0.000/-0.005</sup>	l1	l4	l	d
632.066	0.66	5.0	5.5	38	3.0
632.067	0.67	5.0	5.5	38	3.0
632.068	0.68	5.5	6.1	38	3.0
632.069	0.69	5.6	6.2	38	3.0
632.070	0.70	5.6	6.2	38	3.0
632.071	0.71	5.6	6.2	38	3.0
632.072	0.72	5.6	6.2	38	3.0
632.073	0.73	5.6	6.2	38	3.0
632.074	0.74	5.6	6.2	38	3.0
632.075	0.75	5.6	6.2	38	3.0
632.076	0.76	6.5	7.2	38	3.0
632.077	0.77	6.5	7.2	38	3.0
632.078	0.78	6.5	7.2	38	3.0
632.079	0.79	6.5	7.2	38	3.0
632.080	0.80	6.5	7.2	38	3.0
632.081	0.81	6.5	7.2	38	3.0
632.082	0.82	6.5	7.2	38	3.0
632.083	0.83	6.5	7.2	38	3.0
632.084	0.84	6.5	7.2	38	3.0
632.085	0.85	6.5	7.2	38	3.0
632.086	0.86	7.0	7.7	38	3.0
632.087	0.87	7.0	7.7	38	3.0
632.088	0.88	7.0	7.7	38	3.0
632.089	0.89	7.0	7.7	38	3.0
632.090	0.90	7.0	7.7	38	3.0
632.091	0.91	7.0	7.7	38	3.0
632.092	0.92	7.0	7.7	38	3.0
632.093	0.93	7.0	7.7	38	3.0
632.094	0.94	7.0	7.7	38	3.0
632.095	0.95	7.0	7.7	38	3.0
632.096	0.96	8.0	8.8	38	3.0
632.097	0.97	8.0	8.8	38	3.0
632.098	0.98	8.0	8.8	38	3.0
632.099	0.99	8.0	8.8	38	3.0
632.100	1.00	9.0	9.9	38	3.0
632.101	1.01	9.0	9.9	38	3.0

VHM DM-21

Z=2

RH

35° HELIX

5 x d1

130°

x

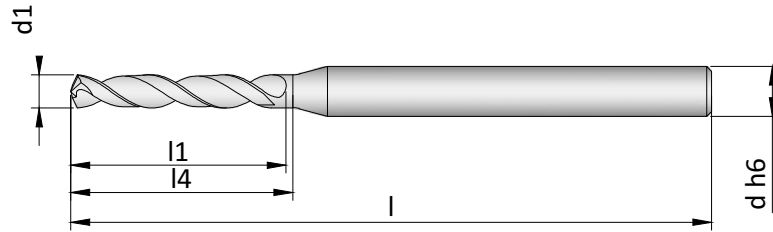
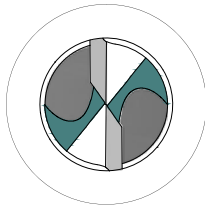
Type-HA

SHRINK FIT

Water spray icon

Surface finish icon

- DIAMETER TOLERANCE IS BEFORE COATING
- EDGE PREPARATION ON REQUEST
- COATING ON REQUEST
- LASER MARKING ON REQUEST
- SPECIAL DIAMETERS & LENGTHS ON REQUEST



Alu	Alu > 9% Si	Steel < 1000 N/mm <sup>2</sup>	Steel < 1000-1400 N/mm <sup>2</sup>	Stainless Steel	Ni-Cr Alloy	GG	GGG	Copper	Brass	Titanium	Plastic
●	●	●	○	●	○	●	●	○	●	●	●

● Optimum ○ Good

VHM DM-21

Z=2

RH

35° HELIX

5 x d1

130°

x

Type-HA

SHRINK FIT

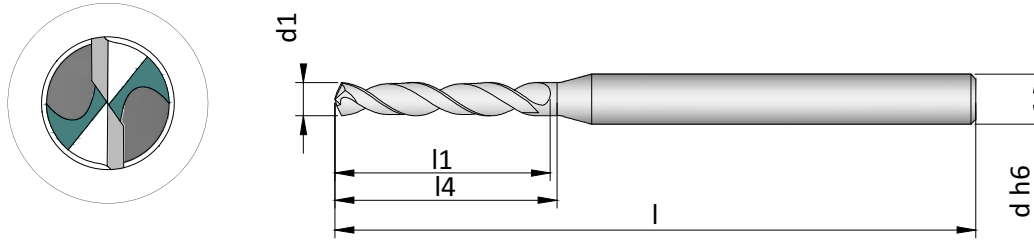


Order no	d1 <sup>+0.000</sup> / <sub>-0.005</sub>	l1	l4	l	d	Order no <sup>+0.000</sup> / <sub>-0.005</sub>	d1	l1	l4	l	d
632.102	1.02	9.0	9.9	38	3.0	632.137	1.37	11.5	12.7	38	3.0
632.103	1.03	9.0	9.9	38	3.0	632.138	1.38	11.5	12.7	38	3.0
632.104	1.04	9.0	9.9	38	3.0	632.139	1.39	11.5	12.7	38	3.0
632.105	1.05	9.0	9.9	38	3.0	632.140	1.40	11.5	12.7	38	3.0
632.106	1.06	9.0	9.9	38	3.0	632.141	1.41	11.5	12.7	38	3.0
632.107	1.07	9.0	9.9	38	3.0	632.142	1.42	11.5	12.7	38	3.0
632.108	1.08	9.0	9.9	38	3.0	632.143	1.43	11.5	12.7	38	3.0
632.109	1.09	9.0	9.9	38	3.0	632.144	1.44	11.5	12.7	38	3.0
632.110	1.10	9.0	9.9	38	3.0	632.145	1.45	11.5	12.7	38	3.0
632.111	1.11	9.0	9.9	38	3.0	632.146	1.46	11.5	12.7	38	3.0
632.112	1.12	9.0	9.9	38	3.0	632.147	1.47	11.5	12.7	38	3.0
632.113	1.13	9.0	9.9	38	3.0	632.148	1.48	11.5	12.7	38	3.0
632.114	1.14	9.0	9.9	38	3.0	632.149	1.49	11.5	12.7	38	3.0
632.115	1.15	9.0	9.9	38	3.0	632.150	1.50	11.5	12.7	38	3.0
632.116	1.16	9.0	9.9	38	3.0	632.151	1.51	12.0	13.2	38	3.0
632.117	1.17	9.0	9.9	38	3.0	632.152	1.52	12.0	13.2	38	3.0
632.118	1.18	9.0	9.9	38	3.0	632.153	1.53	12.0	13.2	38	3.0
632.119	1.19	10.0	11.0	38	3.0	632.154	1.54	12.0	13.2	38	3.0
632.120	1.20	10.0	11.0	38	3.0	632.155	1.55	12.0	13.2	38	3.0
632.121	1.21	10.0	11.0	38	3.0	632.156	1.56	12.0	13.2	38	3.0
632.122	1.22	10.0	11.0	38	3.0	632.157	1.57	12.0	13.2	38	3.0
632.123	1.23	10.0	11.0	38	3.0	632.158	1.58	12.0	13.2	38	3.0
632.124	1.24	10.0	11.0	38	3.0	632.159	1.59	12.0	13.2	38	3.0
632.125	1.25	10.0	11.0	38	3.0	632.160	1.60	12.0	13.2	38	3.0
632.126	1.26	10.0	11.0	38	3.0	632.161	1.61	12.0	13.2	38	3.0
632.127	1.27	10.0	11.0	38	3.0	632.162	1.62	12.0	13.2	38	3.0
632.128	1.28	10.0	11.0	38	3.0	632.163	1.63	12.0	13.2	38	3.0
632.129	1.29	10.0	11.0	38	3.0	632.164	1.64	12.0	13.2	38	3.0
632.130	1.30	10.0	11.0	38	3.0	632.165	1.65	12.0	13.2	38	3.0
632.131	1.31	10.0	11.0	38	3.0	632.166	1.66	12.0	13.2	38	3.0
632.132	1.32	10.0	11.0	38	3.0	632.167	1.67	12.0	13.2	38	3.0
632.133	1.33	11.5	12.7	38	3.0	632.168	1.68	12.0	13.2	38	3.0
632.134	1.34	11.5	12.7	38	3.0	632.169	1.69	12.0	13.2	38	3.0
632.135	1.35	11.5	12.7	38	3.0	632.170	1.70	12.0	13.2	38	3.0
632.136	1.36	11.5	12.7	38	3.0	632.171	1.71	12.0	13.2	38	3.0

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# 632 EAZYDRILL

5 x d1



Alu	Alu > 9% Si	Steel < 1000 N/mm <sup>2</sup>	Steel < 1000-1400 N/mm <sup>2</sup>	Stainless Steel	Ni-Cr Alloy	GG	GGG	Copper	Brass	Titanium	Plastic
●	●	●	○	●	○	●	●	○	●	●	●

● Optimum ○ Good

Order no	d1 <sup>+0.000/-0.005</sup>	l1	l4	l	d	Order no	d1 <sup>+0.000/-0.005</sup>	l1	l4	l	d
632.172	1.72	12.0	13.2	38	3.0	632.235	2.35	15.0	16.5	50	3.0
632.173	1.73	12.0	13.2	38	3.0	632.240	2.40	15.0	16.5	50	3.0
632.174	1.74	12.0	13.2	38	3.0	632.245	2.45	15.0	16.5	50	3.0
632.175	1.75	12.0	13.2	38	3.0	632.250	2.50	15.0	16.5	50	3.0
632.176	1.76	12.0	13.2	38	3.0	632.255	2.55	18.0	19.8	50	3.0
632.177	1.77	12.0	13.2	38	3.0	632.260	2.60	18.0	19.8	50	3.0
632.178	1.78	12.0	13.2	38	3.0	632.265	2.65	18.0	19.8	50	3.0
632.179	1.79	12.0	13.2	38	3.0	632.270	2.70	18.0	19.8	50	3.0
632.180	1.80	12.0	13.2	38	3.0	632.275	2.75	18.0	19.8	50	3.0
632.181	1.81	12.0	13.2	38	3.0	632.280	2.80	18.0	19.8	50	3.0
632.182	1.82	12.0	13.2	38	3.0	632.285	2.85	18.0	19.8	50	3.0
632.183	1.83	12.0	13.2	38	3.0	632.290	2.90	18.0	19.8	50	3.0
632.184	1.84	12.0	13.2	38	3.0	632.295	2.95	18.0	19.8	50	3.0
632.185	1.85	12.0	13.2	38	3.0	632.300	3.00	18.0	19.8	50	3.0
632.186	1.86	12.0	13.2	38	3.0						
632.187	1.87	12.0	13.2	38	3.0						
632.188	1.88	12.0	13.2	38	3.0						
632.189	1.89	12.0	13.2	38	3.0						
632.190	1.90	12.0	13.2	38	3.0						
632.191	1.91	12.0	13.2	38	3.0						
632.192	1.92	12.0	13.2	38	3.0						
632.193	1.93	12.0	13.2	38	3.0						
632.194	1.94	12.0	13.2	38	3.0						
632.195	1.95	12.0	13.2	38	3.0						
632.196	1.96	12.0	13.2	38	3.0						
632.197	1.97	12.0	13.2	38	3.0						
632.198	1.98	12.0	13.2	38	3.0						
632.199	1.99	12.0	13.2	38	3.0						
632.200	2.00	12.0	13.2	38	3.0						
632.205	2.05	15.0	16.5	50	3.0						
632.210	2.10	15.0	16.5	50	3.0						
632.215	2.15	15.0	16.5	50	3.0						
632.220	2.20	15.0	16.5	50	3.0						
632.225	2.25	15.0	16.5	50	3.0						
632.230	2.30	15.0	16.5	50	3.0						

VHM DM-21

Z=2

RH

35° HELIX

5 x d1

130°

x

Type-HA

SHRINK FIT

Water icon

Surface texture icon

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