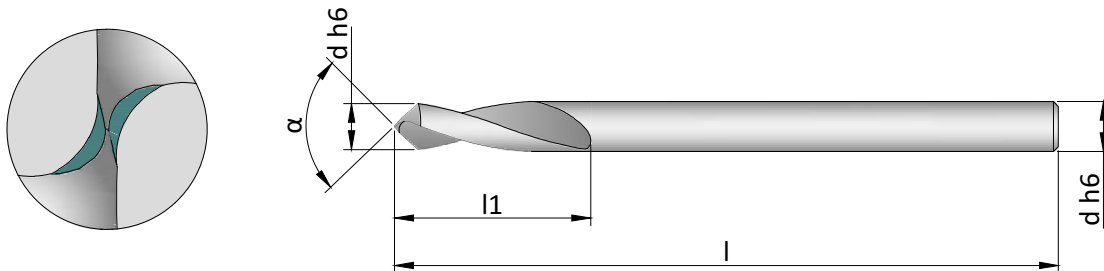


615/616

NC SPOT DRILL (DRILL-COUNTERSINK-CHAMFER)



Alu	Alu > 9% Si	Steel < 1000 N/mm ²	Steel < 1000-1400 N/mm ²	Stainless Steel	Ni-Cr Alloy	GG	GGG	Copper	Brass	Titanium	Plastic
●	●	●	○	●	○	○	○	●	●	○	●

● Optimum ○ Good

615-90°

order no	d	l1	l
615.015	1.5	6	40
615.020	2.0	8	40
615.030	3.0	9	40
615.040	4.0	10	45
615.050	5.0	10	45
615.060	6.0	10	45
615.080	8.0	14	50
615.100	10.0	16	60
615.120	12.0	18	60



616-120°

order no	d	l1	l
616.015 *	1.5	6	40
616.020	2.0	8	40
616.030	3.0	9	40
616.040 *	4.0	10	45
616.050 *	5.0	10	45
616.060	6.0	10	45
616.080	8.0	14	50
616.100 *	10.0	16	60
616.120 *	12.0	18	60



VHM DM-21

Z=2

RH

20° HELIX



Type-HA



- DIAMETER TOLERANCE IS BEFORE COATING
- EDGE PREPARATION ON REQUEST
- COATING ON REQUEST
- LASER MARKING ON REQUEST
- * NO STOCK- ON SHORT DELIVERY
- SPECIAL DIAMETERS & LENGTHS ON REQUEST